

Welcome home!





Finding your way...



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Inspiring confidence & peace of mind...



Welcome!

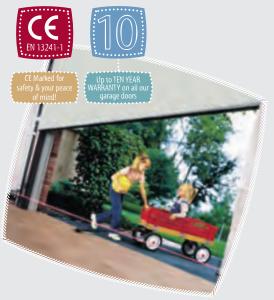
At Garage Door Systems we know that our reputation is built upon the trust we inspire in every customer.

We want you to choose a Garage Door Systems garage door because you have the confidence in us as a company to know that:

- The products we make are well designed, built to last and are a pleasure to use every day. Every door is made to order and made to measure for the ideal fit.
- All the garage doors we make come with our satisfaction promise and carry the performance and safety assurance of a CE mark.

We've been making garage doors for over 20 years and our reputation is built on the 250,000+ of our garage doors that have become part of homes throughout the UK & Ireland.





World class partners

Our approach to design and product sourcing is simple, we only work with the best!

Two great examples are our partnership with leading Scandinavian engineering company Lobas and the worlds no.1 garage door automation manufacturer, LiftMaster.

Lobas partnered Garage Door Systems in the design and development of our unique sectional garage door track system and Garage Door Systems is the UK's distribution and service centre for the world's No.1, LiftMaster garage door automation products.

Quality and safety are paramount

At Garage Door Systems we hold quality and safety as our most important values.

It's essential that your new garage door is made to last and operates safely. Garage Door Systems' Design Engineers have created garage doors that lead the industry for their use of high grade materials and design features that ensure operation is not only safe but easy and reliable, day-in, day-out.

Safety is assured, as all our products are independently tested and CE marked to the latest European safety laws. See page 42 for a full explanation of the importance of the CE mark.

Quality extends to the service we provide to support our products and the team at Garage Door Systems is committed to making sure every contact is handled with courtesy and professionalism. Comprehensive warranties add the final seal to our service promise - see page 43 for full details.





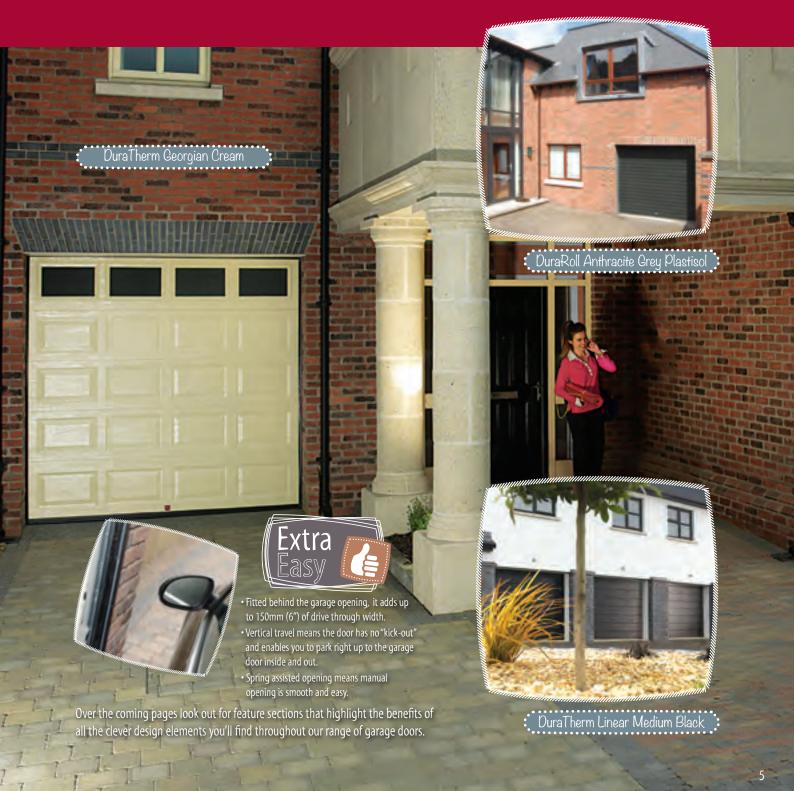


Our Promise

As a manufacturer & supplier we are determined to build on our established reputation as one of the industry leaders for customer care and quality products. We will continue to grow by exceeding our customers' expectations at every opportunity and further establish ourselves as a reliable partner for the future.

Peter Doherty, Managing Director, Garage Door Systems Limited





Choosing your new garage door

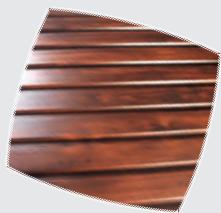
We know that you don't buy a garage door every day and may only buy one or two in a lifetime!

Before you dive in, why not take a moment to read our quick guide to choosing your new garage door.

At Garage Door Systems every door is made to order and made to measure for the ideal fit. All our garage doors are "vertical lift" - that means there's no annoying "kick-out" when our doors open, allowing you to park right up to your garage door inside or out - just one of the many features that make our door a practical choice too!









Style?

First stop is, of course, the design of the door. We've plenty to choose from across our sectional and roller ranges - Traditional designs like the DuraTherm Georgian or the DuraTherm Coach House are matched with ribbed styles such as the DuraTherm Linear, DuraRoll and ThermaRoll that are equally at home in a contemporary or traditional setting, depending on the finish and colour you choose.

Finish & Colour?

The combinations of finish texture and colours available as standard or custom options is extensive. Wood-effect smooth foils, ultra-chic Anthracite foil, embossed woodgrain textures and an array of choice from our Classic and Heritage colour palettes is made limitless by the further option of any RAL or BS custom colour you want!

Performance?

If your garage is integrated into your home it may have a bedroom above and will benefit from an insulated door to keep warmth inside and the elements at bay - consider our DuraTherm Sectional garage doors as the solution here. When space is tight our DuraRoll and ThermaRoll doors roll neatly above the door opening allowing you to use the maximum space inside your garage for storage.





Safety Matters - we CE mark



Safety is always first on our list. All Garage Door Systems products' are independently tested and certified to comply with the highest safety requirements of the European Safety Norm EN 13241-1. This is our commitment to providing products that are proven to be both safe and durable.

If you are offered a door system that does not conform or will not be CE marked when installed, not only is it illegal but, much more importantly, you

may put yourself and others at risk. Unsure about what this means? See page 44 for more detail.

A job well done

We supply our doors through professional, factory trained garage door specialists that will ensure you receive the very best in terms of sales advice, installation and service.

To find your local installer visit: www.gdsdoors.eu.









Options?

Plenty to choose from to personalise the look and performance of your door. Windows on our DuraTherm sectional range add light and extra style, whilst adding remote control is a practical choice that also adds a little luxury to using your garage door...

Every door is made to order and made to measure so the ideal fit comes as standard, not as an option!

Automation?

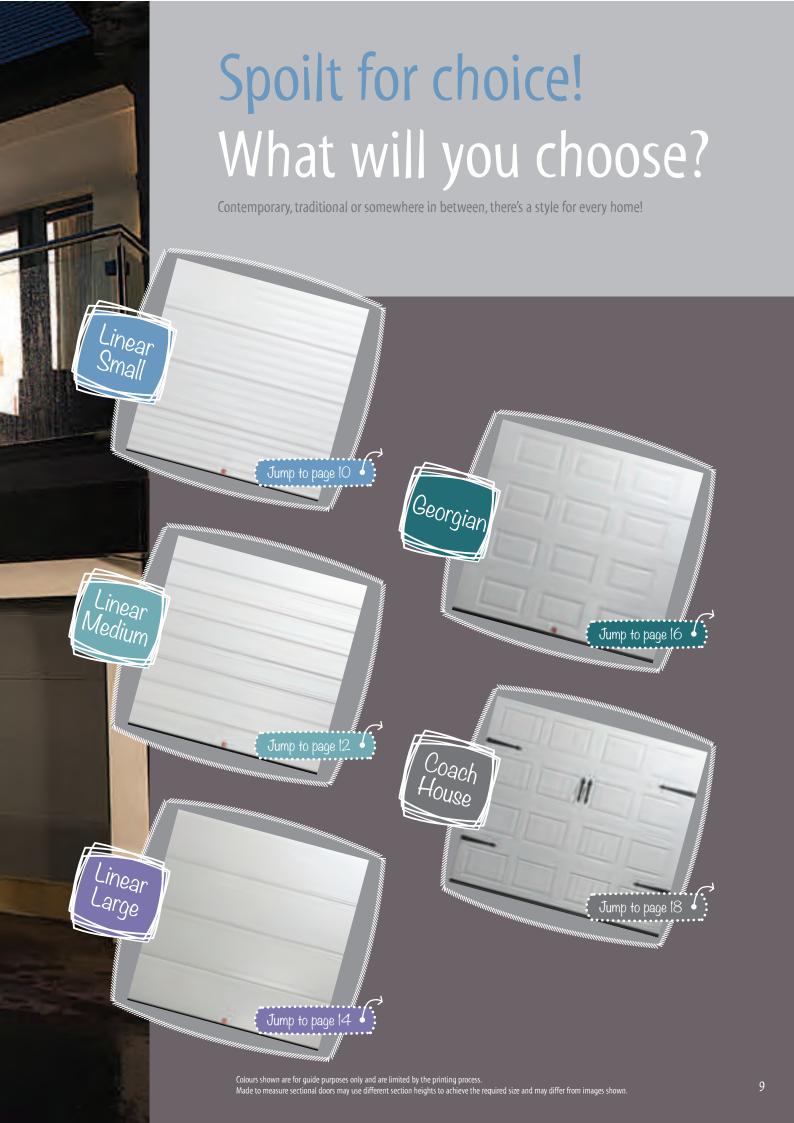
... Garage Door Systems is partnered with the world's No.1 garage door automation specialist - LiftMaster. State of the art systems that are safe, quiet and flexible allow operation by hand transmitter, wall pad or control by App from your smart phone. Can't remember if you closed the garage door? The App will tell you if the door is open and allow you to close it... from anywhere in the world!

Security built-in

Your garage is often the place where you store high value items or it may lead into your house. A secure garage door is essential to protect your belongings and your home. Every door has security designed and built-in with each type proven for its ability to deter and keep out would be intruders - see the features of each door range for more details.







Light grey (custom painted) Heritage



Linear small



The Linear Small has 42mm thick insulated panels with narrow ribs that create a simple and clean appearance to blend perfectly with your home.









Factory Finished



Woodgrain **Embossed**



WHITE **RAL 9016**



Custom Painted



Woodgrain Embossed



CREAM RAL 9001

RACING GREEN RAL 6009

STEEL BLUE

RAL 5011

Custom Painted

Woodgrain

Embossed

RUBY RED

RAL 3003

SEPIA BROWN

RAL 8014

colour you want in our Standard, Select or Heritage ranges, sectional doors are also available in any RAL or BS colour.

LIGHT GREY

RAL 7035













Linea Tlarge Dura Thermo The Linear Large adds a contemporary designer look with its minimalist styling. Factory Finished Custom Painted Custom Painted Texture Smooth Smooth Smooth WHITE RAL 9016 STEEL BLUE **RUBY RED** RAL 5011 CREAM RAL 7035 RAL 9001 RACING GREEN SEPIA BROWN RAL 6009 darker colours are especially prone to showing imperfections REED GREEN RAL 6013 or 'waves' across the surface -therefore we are unable to offer PASTEL GREEN If you don't see the colour you want in our Standard, Select or Heritage the Linear Large in black. ranges, sectional doors are also available in any RAL or BS colour. coutrol too! Make life EASY with a REMOTE! White Factory Finished







Coach A true classic, the Coach House design lends a lovely heritage look to your home with 35mm thick insulated panels. If you don't see the colour you want in our Standard, Select or Heritage ranges, sectional doors are also available in any Pastel Green Custom Painted

DuraTherm
Insulated Sectional Garage Door

andard

Factory Finished

Woodgrain Embossed

WHITE **RAL 9016**

Custem Painted

Texture

Woodgrain Embossed

Custom Painted

Texture

Woodgrain Embossed

BLUE GREY

STEEL BLUE

RUBY RED RAL 3003

LIGHT GREY RAL 7035

CREAM

RACING GREEN

EPIA BROWN RAL 8014

PASTEL GREEN RAL 6019

BLACK RAL 9005

Handle & hinge options



The handles and strap hinges available as an option are for decorative effect (shown left). For manually locking doors, wrought effect handles are available (shown right) to operate the lock mechanism - one handle is active.



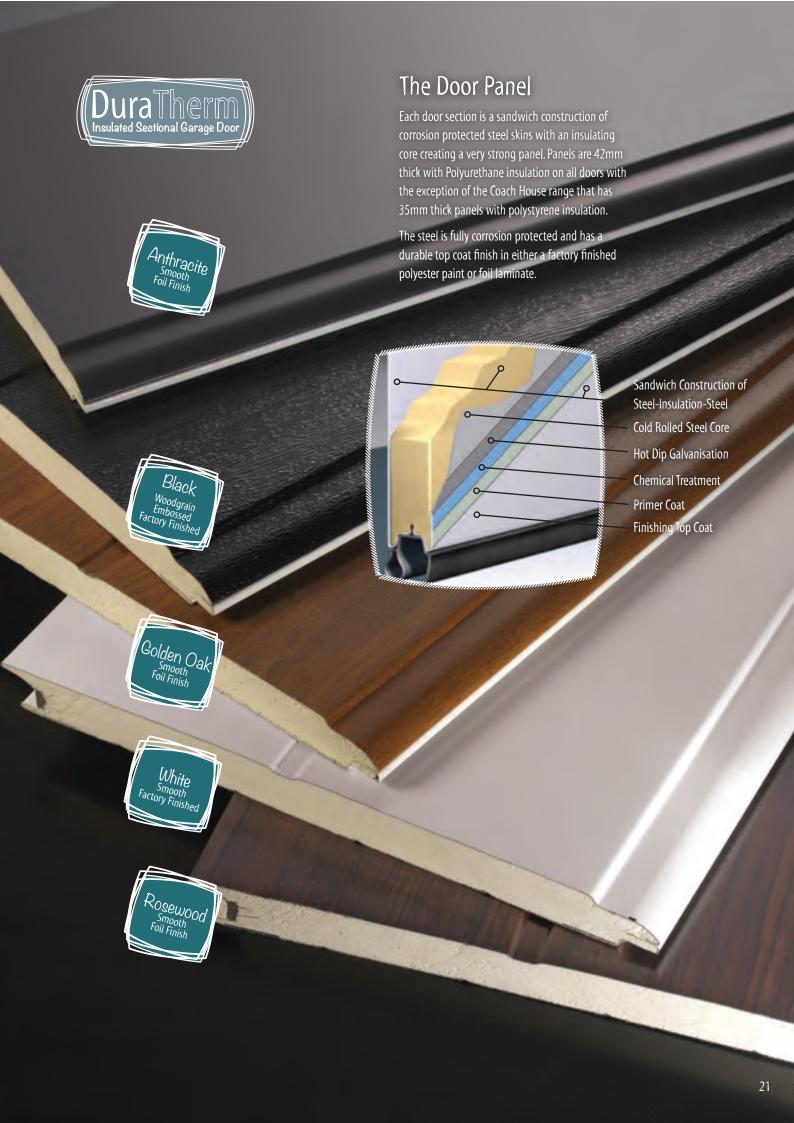
Brilliant design

DuraTherm sectional garage doors are available to suit all garage openings and have the option of front or rear mount torsion springs to suit standard and low headroom applications. Torsion springs provide long-term, reliable, spring assisted lifting, with each spring calculated to a minimum of 15,000 cycles.

DuraTherm panels provide excellent insulation and are built to high standards in a range of standard finishes and textures that require minimal maintenance to retain their good looks. The images show the high grade surfaces of both factory finished polyester paint and foil laminates.









Dura Therm Sectional Garage Door Sectional



Contemporary or traditional, but always brilliant!

Sectional garage doors work like a dream and look fabulous, blending beautifully with the style of your home. Every door is made to measure for a perfect fit.





- · Solid "wall", held in place by multiple rollers and full length steel guide tracks.
- Automated doors are held closed by positive force and includes evolution technology for secure operation.
- · Manually operated doors have double locking points secured to heavy steel guides.





- · Built to keep the weather out.
- 42mm (35mm on Coach House doors) panels provide excellent thermal performance.
- Weather seals to the floor, side and top helps keep out draughts and rain.





- · CE marked for safety.
- · Fingertrap prevention joints and hinges.
- Force sensing automation stops and reverses on detection of an obstruction.
- Anti-drop systems that halt the door should a lifting cable or spring fail.





- Available with the world's number one remote control motor from LiftMastertm.
- LED courtesy light.
- · Reliable and secure the motor unit acts as a positive lock to hold the door closed.





- Fitted behind the garage opening, it adds up to 150mm (6") of drive through width.
- · Vertical travel means the door has no "kickout" and enables you to park right up to the garage door inside and out.
- · Spring assisted opening means manual opening is smooth and easy.





- Built to last! High grade materials and durable finishes.
- · Strong steel hinges and torsion springs.
- The thick insulated panels are strong and robust.





- · Available in a range of designs and a rainbow of colours.
- A striking selection of window options is available to bring light into your garage with opaque or clear glazing.





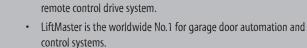
Why leave the comfort and safety of your car when you can press a button and be home and dry.



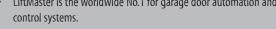














LiftMaster Sectional door openers feature the option of a smart phone control app for door control and status alerts.

Sectional garage doors are available with the option of a LiftMaster



Every automated door must be CE marked on completion of the installation, once all safety systems have been tested for sensitivity and the door and drive checked and properly commissioned. CE marking of the completed automated door system is the law (not just the individual components such as the door and drive).



Garage Door Systems strongly recommends that you do not fit a garage door and operator that does not comply with the law, and that you do not purchase any product that will not be CE marked and tested for safe operation at your home - safety first!





LiftMaster's trio of sectional openers has the power and performance to open even the largest door with smooth soft start and close.

- LM100 EVO 1.000 Newton.
- LM80 EVO 800 Newton.
- LM60 EVO 600 Newton.
- Two Mini Transmitters with sliding cover, 868 MHz, LED battery indicator and optional MyQ operation.
- 1 wireless control wall station to operate up to two doors.
- Secure the opener acts as a positive lock on your door.
- 20 year life LED lighting automatically turns off 2.5 minutes after door closing.
- 0.8w standby power.
- Safe force sensing detection of speed and door position. Automatically reverses upon meeting an obstruction.
- Convenient pull cord to disconnect the door drive allowing manual operation of the door in case of power cut. Optional external disconnect available.

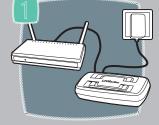




www.garagedoorsystems.ie/how_to_set_up_myq or by scanning the code



Optional keypad



Plug in the LiftMaster gateway to

your internet router...

Smart

phone control too!

Go online to www.myliftmaster.eu...



Register your gateway's serial

number...

ww.mvliftmaster.eu

...and press the learn button on your opener...



Serial Number

Add your opener through your

open your door!







There's an easy to follow video that can be viewed here





Finished Frame Option

The frame can be colour matched to your chosen door colour (yes, even on custom painted doors). A colour matched frame is perfect for when your door is fitted within the opening or where some of the frame is partially exposed.

More choices!

Handle Options

If you choose a manually operated door, a choice of handle styles is available.









Black Euro-Lock (All doors)

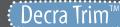
Aluminium handle (Linear doors

handle (Linear doors only)

Aluminium recessed Wrought effect handle (Coach House doors

Add a touch of individual style & elegance with our glazing options. We offer the widest choice of window options with no extra lead time enabling you to create a bespoke look that lends itself perfectly to your home. Assembled with Toughened Safety Glass (Glass ABS 6206: 1981), our obscure windows allow light to enter your garage without compromising security.







Add visual interest to your windows with a variety of colour-matched, easy-to-snap-in Decra Trim™ inserts. Glazing is dimpled opaque glass to allow light into your garage without comprising security.





PLAIN GLAZED WINDOW













WATERFORD

















Add a DuralDass side entrance door -

see page 381

WAGON WHEEL









WAGON WHEEL (FOR 4 OR 6 PANEL WIDE DOORS ONLY)

















Stainless Steel

Clear or opaque options

















STOCKTON

CATHEDRAL









25







Steel Roller



Golden Oak Foil Finish

The UK's No.1 steel roller garage door - DuraRoll. It's popularity is the result of 20 years of development and refinement.





CE Marked for safety & your peace of mind! Up to TEN YEAR WARRANTY on all our garage doors





JUNIPER GREEN BS 12 B 29 BURGUNDY BS 04 D 45 MUSHROOM BS 10 B 19



BLACK BS 00 E 53 ANTHRACITE RAL 7016 GOOSEWING GREY BS 10 A 05 OLIVE GREEN BS 12 B 27 GOLDEN OAK (FOIL)

HONESTY CREAM BS 10 C 31 MERLIN GREY BS 18 B 25 NAVY BLUE RAL 5003 VANDYKE BROWN BS 08 B 29







Colours shown are for guide purposes only and are limited by the printing process.



Dura Roll Steel Roller Garage Door Steel Roller



Exceptional performance and build quality

The DuraRoll single skin roller door with its patented broad profile design offers exceptional performance combined with enhanced security and colour choice. Every door is made to measure for a perfect fit.





- Made with 0.5 gauge thick steel for extra strength.
- · Manual option has solid lock rods and a metal lock body making it extremely secure.
- Automated option is held closed by positive force and includes Evolution technology for secure operation & peace of mind.





- Bottom weather seal that compresses against the floor to help keep out draughts and debris.
- Guide tracks fit behind the garage opening and enclose the door curtain to help reduce draughts.





- CE marked for safety and tested to the latest European safety legislation.
- Force sensing automation stops and reverses on detection of an obstruction.
- · Lifting spring is out of reach within the door barrel.



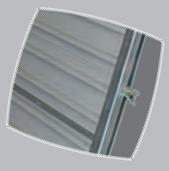


- · Available with the world's number one remote control motor from LiftMastertm.
- LED courtesy light.
- Reliable and secure holds the door closed by positive force and includes Evolution technology for secure operation & peace of mind.



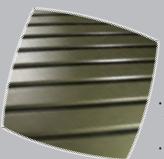


- Fitted behind the garage opening, it adds up to six inches of drive through width.
- · Vertical travel means the door has no "kickout" and enables you to park right up to the garage door inside and out.
- · Spring assisted opening means manual opening is smooth and easy.





- · High grade materials and durable low maintenance finishes.
- Deeper guide tracks and 0.5 gauge steel door curtain add strength and better resistance to minor everyday knocks and bumps.





- · Broad profile ribs are patented and unique to GDS. Deeper ribs suit a domestic setting better than narrow 'industrial' rib designs.
- Great choice of low maintenance, wipeclean Plastisol colours.



Light, smooth and quiet







Lock Bars

- Manual doors are held in the closed position via dual lock bars that engage within the steel guides.



Enhanced Security

- Highly pick resistant steel lock barrel mechanism as standard on each DuraRoll steel roller door.



Bottom Seal

- Robust rubber bottom seal secured in a corrosion resistant aluminium profile.



Photo Eyes

Lock Handle

- Non contact photo eyes are an optional safety feature. Once the infrared beam is broken the door automatically reverses providing additional safety.

- All DuraRoll steel roller doors are supplied

with a handle and lock as standard.



6

Steel Guides

- The door curtain is protected with reinforced nyloflex webbing that ensures smooth running and is secured within full length steel guides.



Welded Brackets

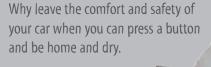
 DuraRoll support brackets are substantially stronger than other doors - thicker steel and welded joints ensure strength and a powder coat finish neatens their appearance.



Automation

- All single skin roller doors including the mini can easily be automated with the LiftMaster LM650 side mount motor.

- · DuraRoll garage doors are available with the option of a LiftMaster remote control drive system.
- LiftMaster is the worldwide No.1 for garage door automation and control systems.
- The LiftMaster LM 650 Drive Motor has a 2 year warranty.
- Every automated door must be CE marked on completion of the installation, once all safety systems have been tested for sensitivity and the door and drive checked and properly commissioned. CE marking of the completed automated door system is the law (not just the individual components such as the door and drive).
- Garage Door Systems strongly recommends that you do not fit a door and operator that does not comply with the law, and that you do not purchase any product that will not be CE marked and tested for safe operation at your home - safety first!















Optional

non-contact

photo eyes



Wireless

station

wall control



Optional

keypad

control



LM650 EVO

LiftMaster's LM650 EVO has the power and performance to open even the largest door.

- LM650 EVO 500 Newton.
- Two 4-button mini transmitters with sliding cover, 433 MHz, LED battery indicator.
- 1 wireless control station to operate up to two doors.
- LED lighting rated to over 20 years of normal service. Automatically turns off 2.5 mins after door closing.
- Convenient pull cord to disconnect the door drive allowing manual operation of the door in case of power cut. Optional external disconnect available.
- Soft-start and soft-close.
- Durable direct drive maintenance-free, 12 Volt DC, motor gear.
- Safe force sensing automatically reverses upon meeting an obstruction.
- Secure the opener acts as a positive lock on your door.









Aluminium Roller

ThermaRoll
Aluminium Roller Garage Door

The subtle curve to each door slat creates a definite style that looks great in any location. Remote control as standard adds a touch of luxury.





CE Marked for safety & your peace

Up to TEN YEAR WARRANTY on all our garage doors



Golden Oak Foil Finish



ThermaRoll Mini White Factory Finish:



ThermaRoll is also available in a mini version that uses a narrower slat allowing it to coil into a smaller space. Perfect for flat roof garages where room above the door opening is limited, requiring only 205mm of headroom.



Thermarolly Aluminium Roller Garage Door Aluminium Roller Garage Door

Effortless remote control performance

The ThermaRoll aluminium roller garage door works at the touch of your remote control, gliding smoothly away with the minimum of fuss and maximum of style.







- Fully automated with no lock to pick this makes the door a great deterrent to
- Smart transmitters generate a new code every time preventing cloning or code "grabbing".
- · Optional alarm available.





- · Insulated foam filled slats.
- · Side guides are lined to help keep out draughts.
- · Bottom rubber seal closes against the floor to help keep out debris and draughts.





- CE marked for safety and tested to the latest European safety legislation.
- · Automatic sensing detects obstructions and the door remains in a safe state until the obstruction is removed.





- Remote control operation with a choice of stylish transmitters.
- · Where no hand transmitter choice is specified two Ellipse chrome 4 button transmitters will be supplied as standard (shown right in the image).



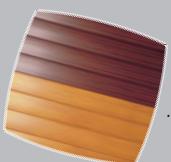


- Fitted behind the garage opening, it adds up to six inches of drive through width.
- · Vertical travel means the door has no "kickout" and enables you to park right up to the garage door inside and out.
- A remote control means opening is as easy as a touch on a button.





- · Five year peace of mind warranty.
- Motor, control and door are all covered, finishes have a ten year (foil woodgrain) and five year (factory finished solid colours) warranty respectively.





• Factory finished solid colours and wood effect foil finishes create a classic design statement on any home.



Quality in every detail!









Reliability

 A five year warranty covers the motor unit and the door system - peace of mind comes a standard!



Manual override

 If power fails a simple hand crank allows the door to opened by hand.



RollSafe 868 technology

 The RollSafe control unit uses cutting edge technology to control the door safely and with the option of wired or wireless safety systems.



Safety sensing

 Every door has a safety sensor built into the bottom weatherstrip that stops and reverses the door a short distance on detecting an obstruction.



Maximum weather protection

– ThermaRoll is engineered to help block cold draughts and keep your garage warm and usable with guide rails that are lined and a shaped rubber seal on the bottom slat.



Box options

—ThermaRoll can be ordered with either full, half or no box options. ThermaRoll mini comes with either a half or full box.



Space saving

–The door curtain rolls tightly above the opening without the door or tracks projecting inside your garage leaving more storage space in the garage for you. Thermaroll requires just 300-350mm of headroom, Thermaroll mini requires just 205mm of headroom.



Proven durability

—The ThermaRoll curtain is held in place with the robust 89mm axel and steel reinforced autolock system, ensuring excellent performance and security.

- ThermaRoll is remote controlled as standard.
- A choice of handsets and a neat RollSafe 868 control unit that controls the safe operation of your ThermaRoll door.
- The control unit includes a courtesy light to guide you in to your garage and also acts as a handy means to open your door without a remote control.
- Every automated door must be CE marked on completion of the installation, once all safety systems have been tested for sensitivity and the door and drive checked and properly commissioned. CE marking of complete automated door system is the law (not just the individual components such as the door and drive). It is part of the European Directive EN 13241-1 that covers safe operation of power operated garage doors.
- Garage Door Systems strongly recommends you do not fit a door and operator that does not comply with the law, and strongly recommends that you do not purchase any product that will not be CE marked and tested for safe operation at your home - safety first!





Wireless 90db alarm RollSafe868

For additional security, your ThermaRoll Door can be fitted with a 90db alarm. Simply fitted to the garage door the alarm will sound should any force be applied to the garage door.



RollSafe868

1 or 2 Channel black or white tough polycarbonate keypad for keyless entry.



Wireless Wall Switch RollSafe868

Remote control from a wall mounted light switch size flush plate with 1/2/3/4/6/7 channels in black or white.

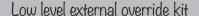


Extra Transmitters RollSafe868

Extra transmitters to keep the whole family happy! - choose from two designs. Ellipse Chrome 4 channel Black smooth 2 channel

Box and quide options

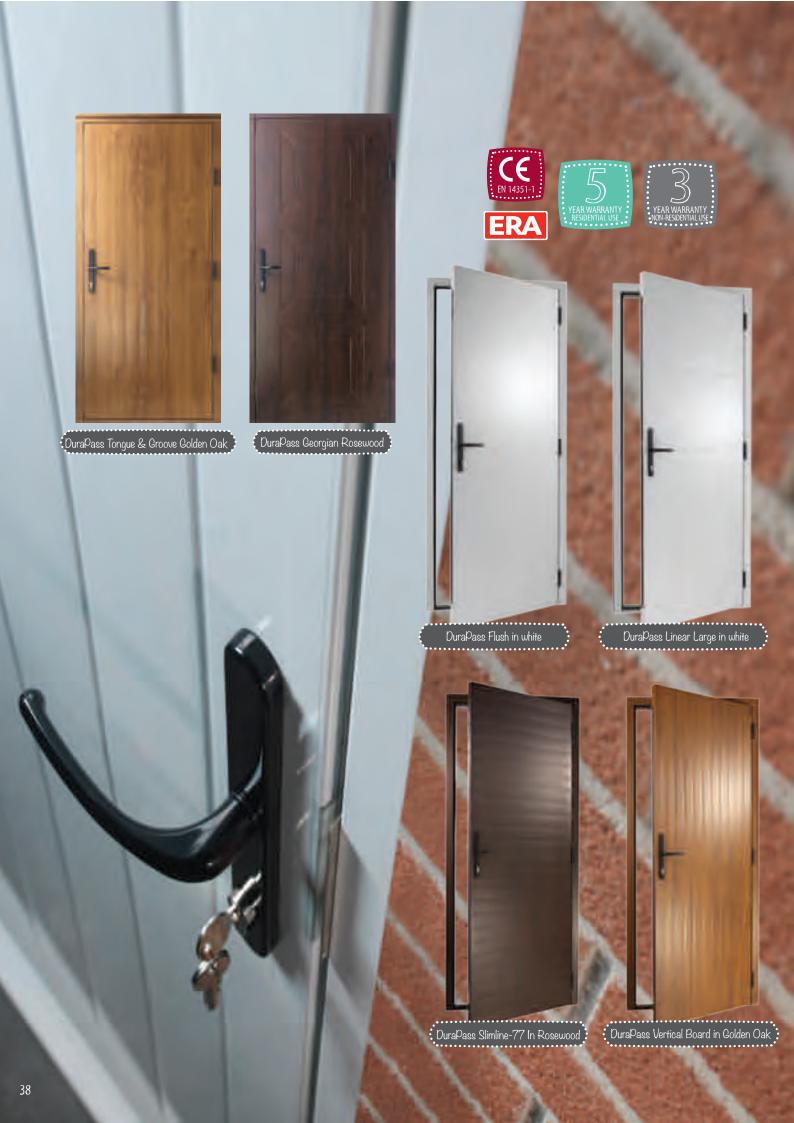
ThermaRoll doors can be provided with several box options. A full box completely conceals the roll. This option also allows ThermaRoll and ThermaRoll mini to be fitted outside the garage. Boxes are supplied in white or brown (where applicable) as standard. They can also be provided in a custom colour for an additional surcharge.



The low level external override kit enables the door to be opened manually in emergencies from both the inside and outside of the garage. If the garage door is the only means of entry you will require the low level external override kit.









DuraPass



The DuraPass side hinged personnel door is the ideal solution for side access to your garage space, with styles and finishes that suite beautifully with your garage door.

Smooth











Factory Finished Custom Painted Texture

Smooth



Custom Painted

Smooth



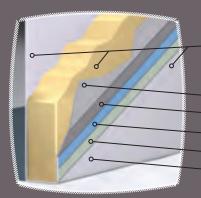
If you don't see the colour you want in our Standard, Select or Heritage ranges, sectional doors are also available in any RAL or BS colour.







Insulated Door Panel



Sandwich Construction with 35mm Polyurethane Insulation Cold Rolled Steel Core Hot Dip Galvanisation **Chemical Treatment** Primer Coat Finishing Top Coat



DuraPass insulated door - inside view

The Door Panel

Doors are available in single skin steel or insulated versions. The insulated door (picture left) has a sandwich construction of twin corrosion protected steel skins filled with an insulating core. The rear of the door panel is finished in an off-white light reflecting finish. On insulated Golden Oak and Rosewood doors the inside foil finish will match the exterior.

The single skin door (pictured right) is constructed from corrosion protected steel. The frame and door stiffening sections match the front face of the door, whilst the rear of the door panel is finished in an off-white light reflecting finish.



DuraPass single skin door – inside view



Award winning innovation

DuraPass has an award for innovation and it's easy to see why! Clever design and smart features bring great benefits to every-day use and offer excellent durability and life-span.







• CE marked for safety and tested to the latest European safety legislation.



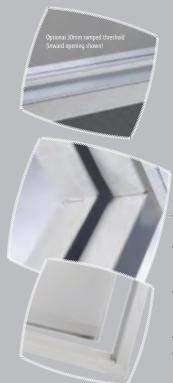


- Supplied with 3 keys as standard.
- Replacement keys can be duplicated from a standard blank at any locksmith.
- Low-profile threshold makes it easy to move any wheeled item in or out.
- Smooth running hinges for an easy opening action.





• Factory finished solid colours and wood effect finishes create a classic design statement on any home.





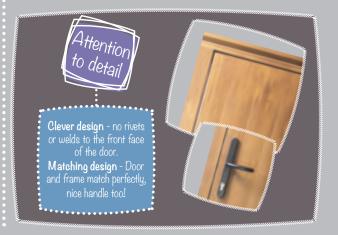


- Insulated panel versions provide enhanced weather-beating performance.
- Integrated optional rain guard lintel at the top of the door ensures the chance of water ingress is greatly reduced.
- Neoprene seal runs around the inside of the door frame and also helps to prevent water ingress around the door.
- Inward or outward opening door choice.
- Inward opening doors include a rain guard at the bottom to channel rain away from the threshold.





- Robust, alloy door lock handles provide extra security.
- Doors are pre-framed with corrosion resistant powder coated hinges and spot riveted for extra strength.
- Highest quality, corrosion resistant stainless steel rivets are used in the door construction ensuring strength and durability.



Quality in every detail!



Door Handles

Black handle and hinges , supplied as standard



Optional Handles

Add rich style to your door with a choice of three handle upgrades. Your hinges will also be upgraded in a complementary finish.



Silver Satin

Smoked Chrome

White

Let the light in!

Add a add a touch of individual style & elegance with our glazing options.

Assembled with Toughened Safety Glass (Glass ABS 6206: 1981), our opaque windows allow light to enter your garage without compromising security. Clear versions are also available.

Windows are positioned centrally in the upper third of the door panel. Windows are only available for DuraPass Insulated doors.





Dura Pass Side-Hinged Personnel Door



Safe & sound

– DuraPass is CE marked for safety and is designed with safety in mind. DuraPass has been independently tested to the latest European safety legislation.



Maximum weather protection

Clear or opaque options

Round

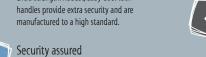
— A unique integrated optional rain guard lintel at the top of the door ensures the chance of water ingress through your DuraPass door is greatly reduced. A special neoprene seal runs around the inside of the door frame. Inward opening doors also include a rain guard at the bottom of the door to channel rain away from the threshold rebate.

Insulated panel versions provide additional weather performance.



Proven durability

 All DuraPass doors are pre-framed and feature corrosion resistant hinges, powder coated for longevity and spot riveted for extra strength. Robust, alloy door lock handles provide extra security and are manufactured to a high standard.



- Hardened galvanized hook latches make up the multipoint locking system supplied as standard on every door. Dual latch centre locks complete the standard four-point locking on every door.



Ease of use

– Each DuraPass door is supplied with three keys for your convenience. A 15mm low-profile threshold is provided as standard. A ramped 30mm threshold is available as an option.



Clever design

Clever design keeps the face of DuraPass doors free from rivets and welds, eliminating corrosion stain from fixings



CE Marking

Why it matters - your safety.



All garage doors must be manufactured to comply with European Safety Norms EN 13241-1

All Garage Door Systems' garage doors and automation carry the CE mark. This shows they have been tested to EN 13241-1 and comply with the directives. The legislation is in place to ensure the safety of the products and that they meet the expected criteria for performance. If a garage door or automation does not carry the CE mark it does not meet the legislation and should not be purchased.

It is against the law to install a power operated garage door in the UK without complying with The Machinery Directive. Why is it against the law?

The law is in place to ensure doors of this type have appropriate safety systems to protect you from potential harm whilst using the door. If you are offered a door system that does not conform or will not be CE marked when installed, not only is it illegal but, much more importantly, you may put yourself and others at risk. Garage Door Systems only manufactures products that, when installed with the correct procedure, comply with all current legislation and will carry a CE mark.

To comply with the Machinery Directive 2006/42/EC both the door and motor used in the installation must have a Declaration of conformity. On completion of the installation, the installer must provide a Declaration of Conformity and apply a CE mark giving details of the installation to the door and motor combination, which is now classed as a machine. The installer must issue to the customer a Declaration of Conformity and a copy of the maintenance and operation instructions on the completion of the installation.

The installer must hold a copy of the Declaration of Conformity in a technical file for inspection by the relevant authorities. If any of the above requirements are not fulfilled the Installation is illegal. Please ensure, for your own safety and peace of mind, that whoever installs your electric motor and controller is both willing and able to fulfil these requirements.

Garage Door Systems Limited — Door & Hardware Federation (DHF) Member



Garage Door Systems Ltd is also a member of the Door and Hardware Federation. Being a DHF member gives you complete peace of mind that you have chosen the right supplier who:

- Operates within a code of conduct which governs members' high standards of quality (standards of workmanship), safety,reliability and business integrity
- Meets the DHF Quality Assured Standards of technical competence and customer service
- Will ensure that the product or service you buy complies with all relevant health and safety legislation. To find out more on the DHF please visit: www.dhfonline.org.uk



Don't take a risk

Warranty Peace of mind





All Garage Door Systems Limited products' are independently tested and certified to comply with the highest safety requirements and performance characteristics or the European Safety Norms EN 13241-1. This is our commitment to providing products that are both safe and durable. The following covers the warranty periods.

DuraRoll Steel Roller Garage Doors

Garage Door Components Garage Door Plastisol Colours Garage Door Foil Colours

10 years 5 years

5 years

The extended warranty period excludes keys

DuraTherm Sectional Garage Doors

Garage Door Components 5 years Garage Door Factory Finished Colours 10 years Garage Door Foil Colours, Custom Painted, BS & RAL Colours 5 years

ThermaRoll Roller Garage Doors

Garage Door Components 5 years Garage Door Foil Colours 10 years Garage Door Factory Finished Colours 5 years The extended warranty period excludes hand transmitters, batteries, fuses and light bulbs.

DuraPass Side Hinged Personnel Doors

Residential Use 5 years Non-Residential Use 3 years

Automation

Manufacturing Defect 2 years LM 650 Drive Motor 2 years LM 60 EVO Drive Motor 4 years LM 80 EVO Drive Motor 5 years LM 100 EVO Drive Motor 7 years The extended warranty period excludes hand transmitters, batteries, fuses and light bulbs. Terms and conditions apply - please see your customer care booklet for full details or visit www.gdsdoors.eu All warranties apply from the original date of installation.





Every Garage Door Systems' garage door is provided with a Customer Care booklet that explains how to operate your door, how to look after the appearance of your door and the maintenance needed to keep your door in good working order and safe to use. The booklet also details your doors' warranty and the terms and conditions that apply for keeping the warranty valid.

Your door should be regularly serviced by a GDS trained garage door specialist. You can register your purchase on-line to receive a reminder of when your door is due for a service.



Colour Charts





Sectional Doors



FACTORY FINISHED



RAL 9016



BLACK* (RAL 9005)

PIGEON BLUE (RAL 5014)





GOLDEN OAK*



ROSEWOOD*



ANTHRACITE*



MEDIUM DOORS AS A STANDARD OPTION

If you don't see the colour you want in our Standard, Select or Heritage ranges, sectional doors are also available in any RAL or BS colour.



CUSTOM PAINTED



(RAL 5011)





LIGHT GREY

(RAL 8014)





REED GREEN



PASTEL GREEN

BLACK (RAL 9005)

As with all smooth face doors, darker colours are especially prone to showing imperfections or 'waves' across the surface - therefore we are unable to offer custom painted black on any of our smooth garage doors.



Steel Roller Doors

LEATHERGRAIN PLASTISOL





JUNIPER GREEN



BURGUNDY



BLACK



ANTHRACITE GREY RAL 7016



GOOSEWING GREY



FOIL

ROSEWOOD



BS 18 B 25



NAVY BLUE RAL 5003



VANDYKE BROWN BS 08 B 29

FACTORY FINISHED



MUSHROOM BS 10 B 19



OLIVE GREEN BS 12 B 27



hermaRoll

Aluminium Roller Doors

FACTORY FINISHED



ANTHRACITE GREY



RACING GREEN (RAL 6009)



BLACK



WHITE

LIGHT BEIGE (RAL 08B17)





BURGUNDY (RAL 3004)



BROWN



* NOT AVAILABLE ON THERMAROLL MINI

FOIL



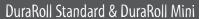


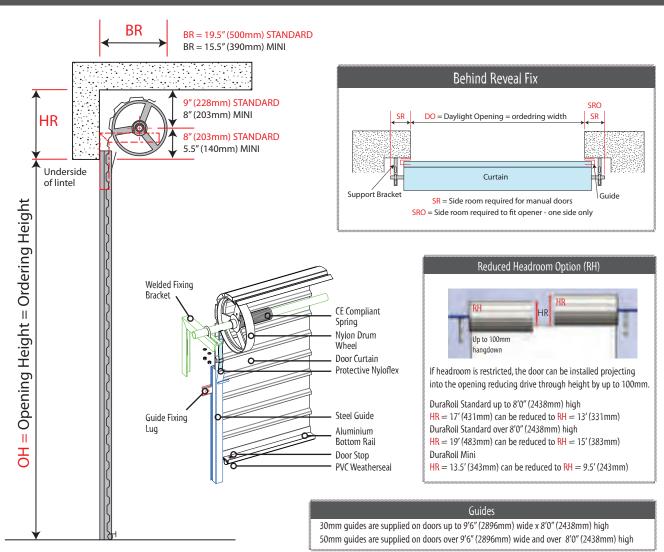
MAHOGANY

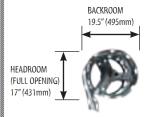












Standard DuraRoll - standard brackets 30mm guides

HEADROOM	SIDEROOM	SIDEROOM	BACKROOM
	WITHOUT OPENER	WITH OPENER	
HR	SR	SRO	BR
17" (431mm)	3.75" (95mm)	5" (125mm)	19.5" (495mm)

On doors 8'-10' high a minimum of 19" (483mm) headroom is required. Doors with 50mm guides require an additional 20mm sideroom.

Standard DuraRoll - notched brackets 30mm guides

HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM	
HR	SR	SRO	BR	
17" (431mm)	3.00" (76mm)	5" (125mm)	19.5" (495mm)	

On doors 8'-10' high a minimum of 19" (483mm) headroom is required. Doors with 50mm guides require an additional 20mm sideroom.



Mini DuraRoll - standard brackets 30mm guides				
HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM	

DuraRoll Mini Roller is available up to 10' x 7' (3048 x 2134mm).Doors with 50mm guides require an additional 20mm sideroom.

6.75" (170mm)

3.75" (95mm)

Mini DuraRoll - notched brackets 30mm guides					
	Mini DuraRoll -	notched	brackets	30mm	auides

HEADROOM	SIDEROOM WITHOUT OPENER	SIDEROOM WITH OPENER	BACKROOM
HR	SR	SRO	BR
13.5" (343mm)	3.00" (76mm)	6.75" (170mm)	15" (381mm)

DuraRoll Mini Roller is available up to 10' x 7' (3048 x 2134mm). Doors with 50mm guides require an additional 20mm sideroom.





DuraTherm RES-Rear Rear Mount Torsion RES-Rear - Doors Up To 8'0" (2438mm) high BROP 3200 on doors < 2210mm high, 3400 on doors > 2210mm high BR 2750 on doors < 2210mm high, 3095 on doors > 2210mm high TT _ ↑ BT FH = Frame Height = Ordering Height + 110mm OH Ordering Height = Opening Height 140 ОН = Ordering Height = Opening Height/Drive Through Height (headroom dependent) = Headroom Requirement with Opener = Ordering Height + 145mm HRMAN° = Headroom Requirement Manual = Ordering Height + 175mm ° Ordering Height + 120mm with flush lock handle on Linear doors TT = Top of Track = Ordering Height + 110mm (includes door travel when open) ВТ = Bottom of Track = Ordering Height - 18mm FH = Frame Height = Ordering Height + 110mm BROP** = Backroom Requirement with Opener BR* = Backroom Requirement Manual HD = Header Dimension = 110mm * Minimum Backroom Requirement Manual = Door Height + 540mm (requires track cut down) ** Minimum Backroom Requirement with Opener = Ordeing Height + 800mm^a ^aDimension apply to LiftMaster openers with the head turned 90° and cut down rail 110 Behind Reveal Fix Within Reveal Fix Clear drive through width Clear drive through width# Ordering width Ordering width Part Within Reveal Fix 60 60 **←** 30 Clear drive through width‡ Ordering width 140 ‡ Clear drive through width on Coach House doors is ordering width -20mm

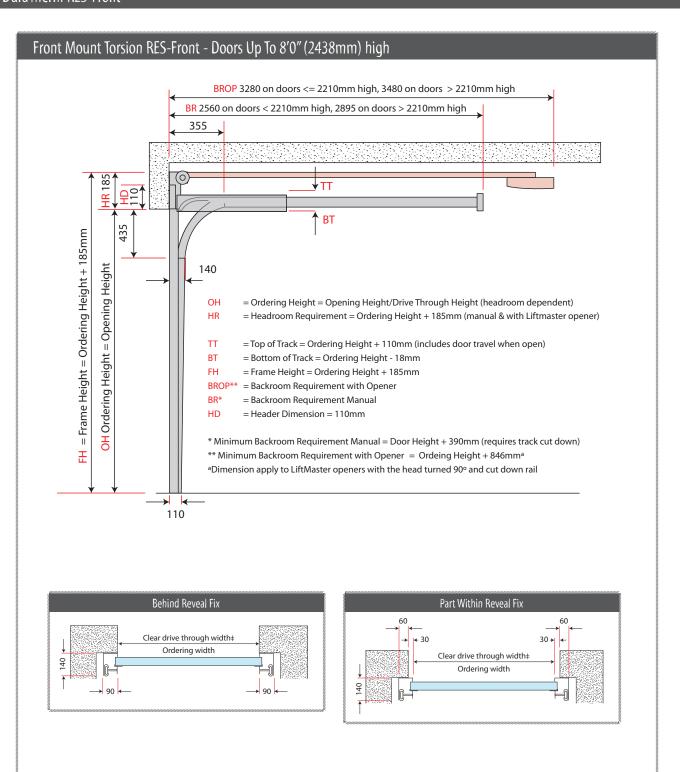


‡ Clear drive through width on Coach House doors is ordering width -20mm

Technical

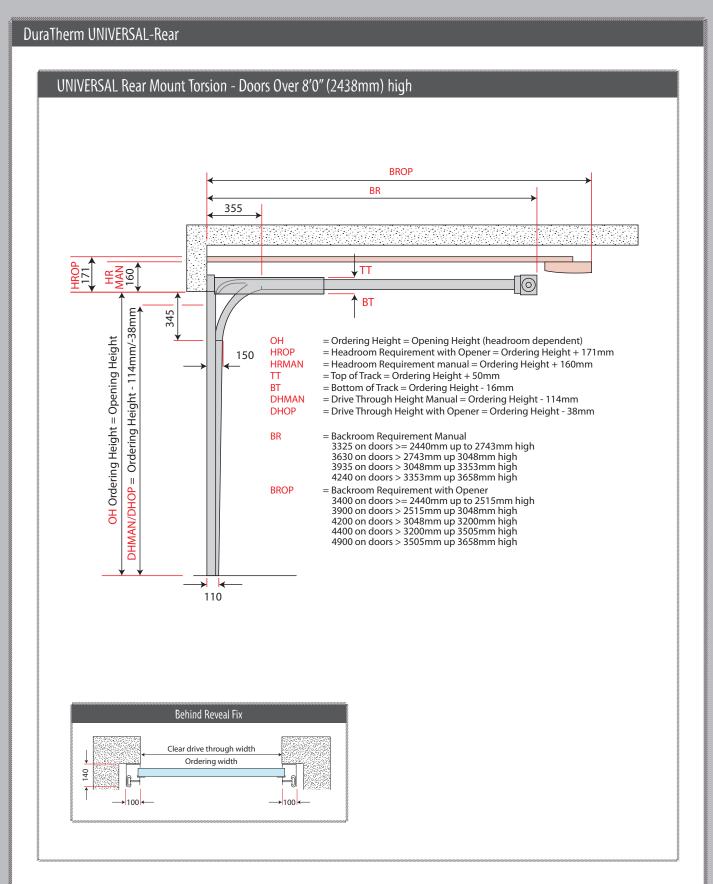


DuraTherm RES-Front



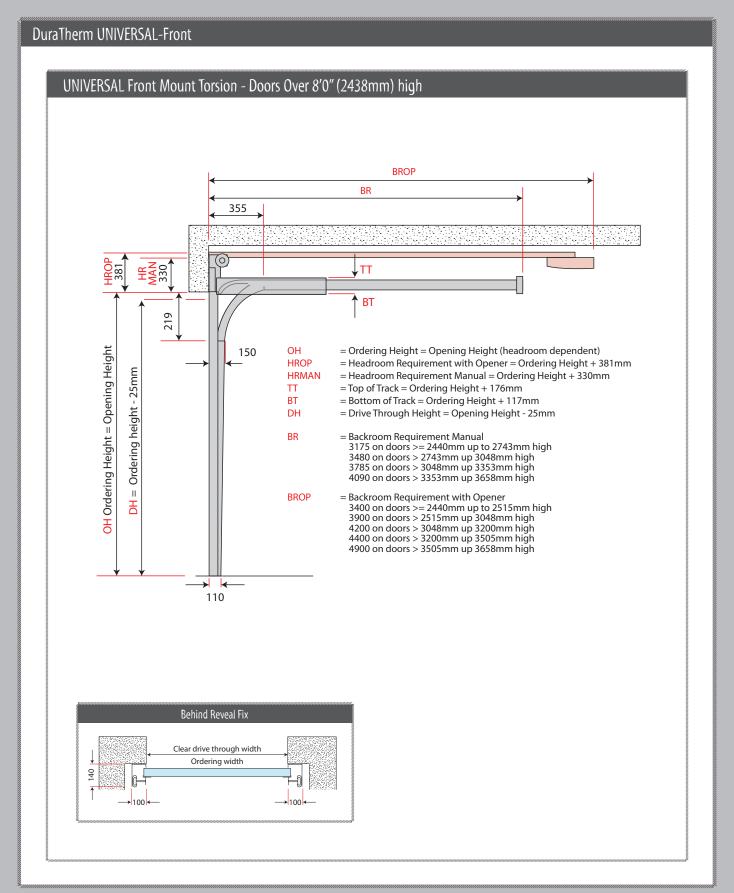
















ThermaRoll



Ordering Height = Guide Height Ordering Width Total Height

= Over Guide Width

= Guide Height + Headroom

Headroom & Drive Through Height



HR = 300mm for guide heights < 2250mm high

HR = 350mm for guide heights > 2250mm high Available drive through height = guide height - 55mm

ThermaRoll Mini

HR = 205mm for all guide heights

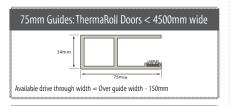
Available drive through height = guide height - 50mm

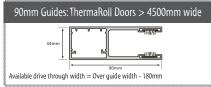
General Notes

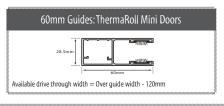
- Independently tested to Class 2 wind resistance classification, which is equivalent to 59mph winds (Force 10 Storm).
- ThermaRoll is unsuitable for exposed locations.
- · Unless requested otherwise, tubular motors will be fitted on the left hand side of each door (viewed from inside the garage looking out). Alternatively, when fitted externally, tubular motors will be fitted on the left hand side of each door (viewed from outside the garage looking in).
- · Where specified, bottom and vision slats along with guides rails may be a slightly different shade to the curtain.
- ThermaRoll Golden Oak Wood Effect doors are supplied with brown bottom slat and brown vision slats when required. Mahogany, Golden Oak & Rosewood Textured Woodgrain Foil doors are supplied with matching bottom slats and brown inner face, guides and endplates as standard.
- · Mahogany, Golden Oak and Rosewood doors are supplied with brown vision slats when required.
- Mahogany and Golden Oak finishes are unsuitable for external mounting.

- · The minimum ordering width for ThermaRoll is 1050mm over guide width.
- · Vision slats are NOT available on the mini.
- We recommend the use of photo cells in addition to the standard bottom slat sensor in garages where a vehicle will be parked close to a door. Where a door opens directly onto a pavement or in a public area, a combination of bottom slat sensor and photocells is a statutory requirement. Photo cells are not standard with Thermaroll but can be specially ordered.
- Marking may occur at the top of the concave (coil) side of the curtain over time. This is unavoidable and due to prolonged contact with the locking system.
- · Please note darker coloured doors that are exposed to significant direct sunlight may be susceptible to expansion which may interfere with the operation of the door.
- Low level external override options available for garages with no additional entry or exit points.

Guides & Drive Through Width







Installation Options

INTERNAL FACE FIXING

The door is fitted to the back of the opening without the need for a timber frame. This allows for the maximum Drive through width and height depending on available headroom.



EXTERIOR FACE FIXING

In some cases, it may be necessary to fit the door to the outside of the garage. The ThermaRoll mini with full box system makes this possible.



REVEAL FIXING

This option allows the door to be fitted between the reveals maximising available space within the garage, or for garages where there is no available side room. If the roll is going to be visible from the outside, the 90° back box must be installed.







DuraPass

Sizing



Doors are available in standard and custom sizes

Standard Overall Frame WidthsStandard Overall Frame Heights890mm1865mm990mm2090mm1140mm2190mm

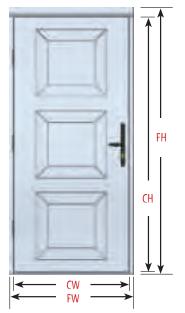
n 2190mm 2390mm

Any custom width from
790mm - 1140mm
Any custom height from
1850mm - 2390mm

Standard Colours: White, Golden Oak*, Rosewood Custom Colours: Select range, Heritage range, Any RAL or BS Colour *Not available on Georgian style

Dimensions

Overall Frame Dimensions



FW = Frame width

CW = Clear passage width = FW - 127mm

FH = Frame height

 ${\it CH} = {\it Clear passage height} = {\it FH} - 80 mm \ {\it For standard 15 mm low profile threshold}$

CH = Clear passage height = FH - 90mm For optional 30mm ramped threshold

To order specify:

Ordering size: No fitting clearance allowed. Garage Door Systems recommends allowing

10mm in width and height when fitting between brickwork.

<u>Handing:</u> Hinged on the left or right as viewed from the outside.

Opening: Outward or inward as viewed from the outside.

Threshold: Standard 15mm low-profile threshold or optional 30mm ramped threshold.

Standard white and foil doors are supplied with a protective film that must be removed within thirty days.

Example

For a 1000mm x 2100mm structural opening, order your door as 990mm x 2090mm. Please see Garage Door Systems Survey/Order form for full details, diagrams and additional fitting options.

Thresholds



Standard 15mm low profile threshold



Optional 30mm threshold with ramped adjustable baseplate

Fitting note: To minimise the ingress of rain run-off between the foot of the door leaf and the door threshold, consideration must be given the floor surface to which the door is fitted, ensuring that water is able to drain freely away. This particularly important on inward opening doors.





Your Garage Door Systems Specialist: